



Key partner in Design Process Innovation

Cloud computing simulation for improvement of turbomachinery efficiency & renewable energy

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Outline

- Fortissimo project
- Partners
- Turbomachinery
 - *Centrifugal Pump*
- Renewable energy
 - *Hydro Power Turbine*

Fortissimo Project

- *Collaborative project that enables European SMEs to be more competitive globally through the use of simulation services running on a High Performance Computing cloud infrastructure*
- *96 partners*
- *14 countries*
- *42 experiments (case studies)*
- *Coordinator : University of Edinburgh*
- *More details:*
 - <http://www.fortissimo-project.eu/>

Project founded by EC within the 7th Framework Programme

The screenshot shows the Fortissimo project website. At the top is the 'ff FORTISSIMO' logo. Below it is a navigation menu with links: Welcome, Project, Forum, News, Events, Experiments, Partners, and Contact. The main content area features a large, colorful 3D visualization of a centrifugal pump with streamlines representing fluid flow. Below the visualization is the text 'CFD Simulation of Centrifugal Pumps' and a link to 'Click here for more details on this Fortissimo experiment'. To the right of the main content is a search bar with a 'Search' button. Below the search bar is an 'Events' section with the text '2nd+3rd June 2015 ANSYS Automotive Simulation World Congress, Detroit, USA. Fortissimo will be represented by our partner Compute. For details on this event please see the event homepage.' At the bottom of the page, there is a footer with 'Copyright by FORTISSIMO', a LinkedIn icon, and a 'Disclaimer' link.

Partners

- End User: SMEs
- Application Expert: EnginSoft
- HPC Expert: CINECA
- Software:
 - ANSYS WORKBENCH
 - ANSYS MESHING
 - ANSYS CFD
 - ANSYS BladeEditor/Turbogrid
 - ANSYS CFX
- HPC Provider: CINECA
- Host Centre: CINECA



EnginSoft – Who we are

- Italian channel partner (distributor) for ANSYS, Inc
- # employees
 - more than 120
 - ~80 engineers
- Offer:
 - About 30 years experience in CAE consultancy (more than 1000 projects)
 - CAE software training: CFD, FEM and EMG (ANSYS), optimization (modeFRONTIER)
 - Co-funded EU research projects (order of 10s)

TURBOMACHINERY

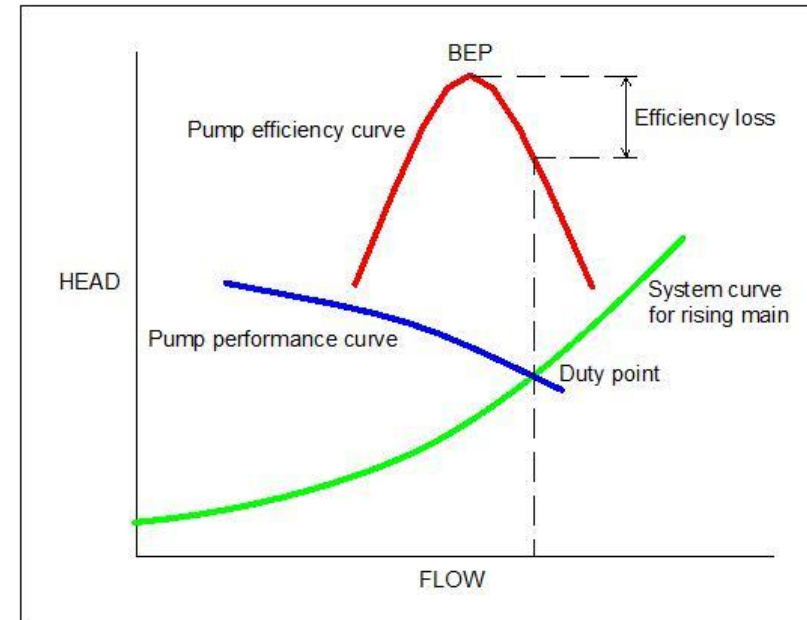
Business Relevance – Market

- Selected device: centrifugal pump
- Why? Because they are widely used in many industrial applications, from oil&gas to power generation, from automotive to water treatment → good potential interest



Business Relevance – Market

- Today, the pump designer from a typical SME has to cope with 2 key points:
 - competitive market sale target
 - strict energy efficiency regulations
- The designer is driven to “raise the bar” and he knows that a few % points often make the difference in a sale scenario.
- Hence an accurate prediction tool coupled to a computing system easily accessible, like Cloud computing, will allow SMEs to gain a competitive edge.

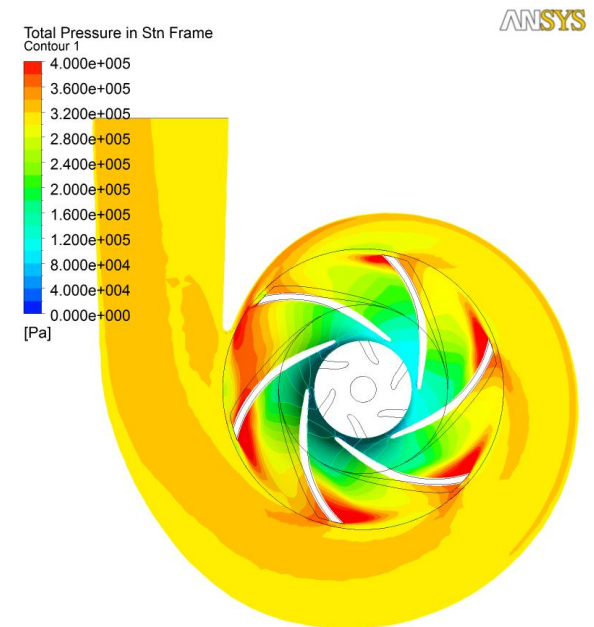


Business Relevance – Market: CFD

- Pumps may be required to operate over a wide flow range, so a reliable prediction of characteristic curves (performance and efficiency) is essential for designers.
- Unfortunately, all theoretical methods and experimental tests are unable to gain insight of performance.
- In these terms, Computational Fluid Dynamics (CFD) becomes an important and common tool for pump designers.

Business Relevance – Why CFD

- Many tasks can numerically be solved much faster and cheaper than by means of experiments and, most important, the complex internal flows in water pump can be accurately predicted.
- As a result of these factors, CFD is now an established industrial design tool, helping to reduce time to market and improve processes throughout the engineering world.

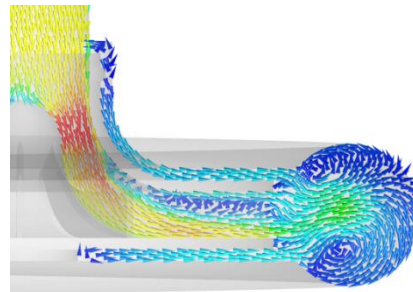


Business Relevance – Why CFD

- Numerical simulation of centrifugal pumps is not easy due to some difficulties:
 - complex geometry
 - unsteadiness
 - turbulence
 - secondary flows
 - separation
 - boundary layer
 - etc.
- In terms of application of CFD, these aspects require *high fidelity CFD models*, or, in other words, very fine computational grids and transient analysis.

Business Relevance – Why CFD

- Low fidelity CFD tools are available on the market, but they are suitable just for a rough sizing of the turbomachinery.
- However, due to the high competitive world-wide market, high fidelity solutions *are necessary* to take into account:
 - secondary flows → responsible of 5% to 20% efficiency reduction respect to simple low fidelity analysis



- transient analysis → high fidelity solution are 2-5% more accurate in terms of efficiency respect to simple low fidelity analysis
- NB: current regulations requires at least 75% efficiency at BEP



Business Relevance – An example

- Industry: oil&gas
 - Requirements from customer:
 - 100 centrifugal pumps installation
 - Minimum efficiency: 80% (regulations and customer consumption target)
 - SME: develop a new design for the pump through 2 different approaches:
 - Low fidelity CFD analysis
 - Such target cannot be reached with a simplified steady state analysis
 - Many key details (unsteady behaviour, turbulence, secondary flows, etc.) are not modelled
 - SME is NOT able to satisfy customer's requirements! **ENTRANCE BARRIER**
 - High fidelity CFD analysis
 - All the fluid flow details can be captured → thanks to this deep knowledge the designer can reach better and better performance for his design
 - SME is able to satisfy customer's requirements!



Business Relevance – An example

- How much do these approaches cost?
 - Low fidelity
 - Low CPU time (1x)
 - Low licenses cost (1x)
 - High fidelity
 - High CPU time (~10x)
 - Higher licenses cost (at least 2x)
- High fidelity vs. low fidelity: difference between a SME leader on the market or out of the market

Business Relevance – Why HPC

- The high fidelity approach, which call for a scale-up of computer resources, is quite prohibitive for a typical Italian SMEs scenario, where EnginSoft operates:
 - a quite large number of simulations is required to verify the performance of each design
 - each simulation runs for ~160h, operating on 16 parallel threads on EnginSoft systems
 - typical SMEs installations do not comprises more than a single solver license with 8 parallel threads, and this license cannot be blocked for a long period of time

Business Relevance – Why HPC

- Why CLOUD HPC computing:
 - Design process implies uneven computing loads needs, with peaks where local cluster may be insufficient followed by periods where it could remain underutilized
 - Once the setup is done the workflow is easily customizable for optimization parameter sweeps

Business Relevance – SME

	Low-Fidelity (local)	High-fidelity (local)	High-fidelity (HPC Cloud)
Type of infrastructure	Workstation	Small cluster	Large cluster
Type of simulation	Steady state	Transient	Transient
# cores	≤ 8	8-32	≥ 32
# of licenses	1 HPC pack	1 / 2 HPC packs	≥ 2 HPC pack
CPU time required	2-3 days	2-3 weeks	≤ 1 week
Costs	Local workstation: 5k€ Licenses: 20k€	Hardware: small cluster 100k€ Maintenance: 40k€/y Licenses: 40k€	Pay-per-use CPU hour + licenses

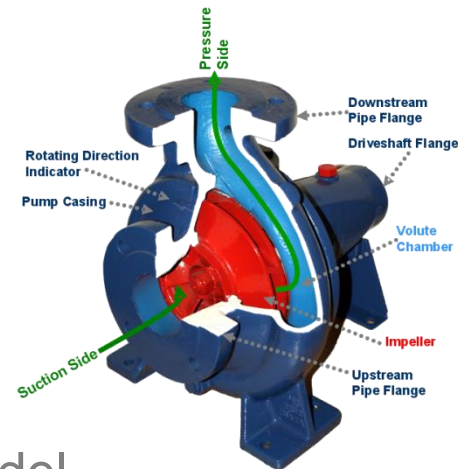
Business Relevance – SME

- So the aim of the Fortissimo HPC Cloud solution is to provide an *extremely attractive solution* in terms of business and technological perspective for any SME which can hardly deal with high fidelity calculations by its own efforts.
- EnginSoft and CINECA cooperate to develop a solution that provide to SMEs:
 - a tool able to improve their products
 - a better performance per core
 - a much improved parallelism

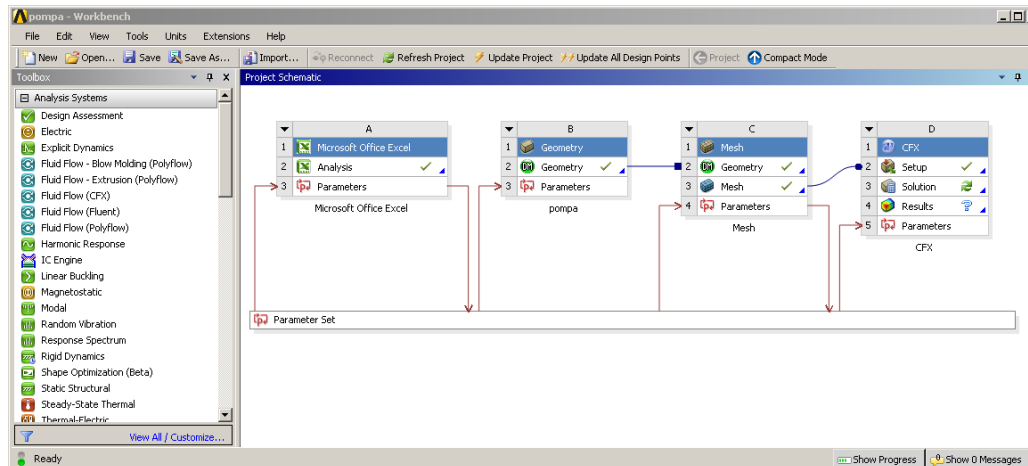


Achievements

- Collection of user requirements for a typical turbo-machinery (centrifugal pump)
 - geometry definition
 - operating conditions

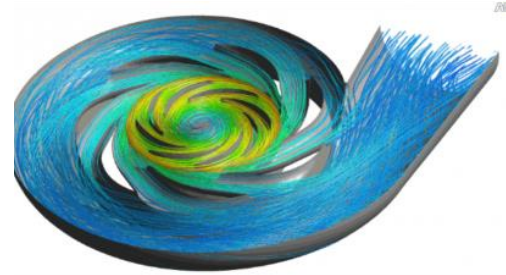
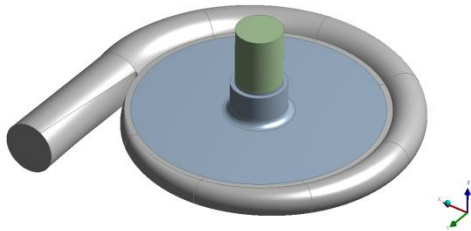


- Parametric definition of the CFD model



Achievements

- Implementation of the simulation process (completely automated pre-processing, solution and post-processing) on HPC infrastructure



- Tests show a good scalability of CFD simulations, up to 60K elements per core (~80% efficiency) → this means that with a high fidelity approach, design time can be reduced significantly!

Successes and Impact

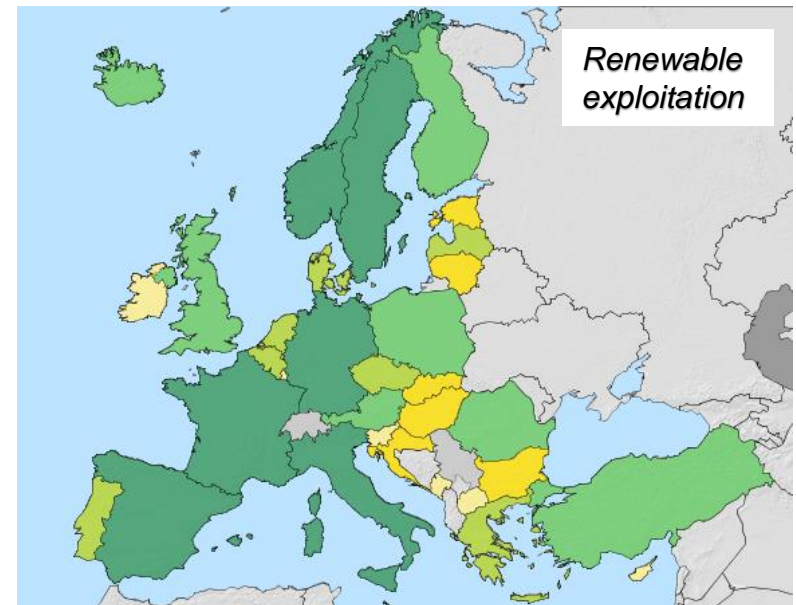
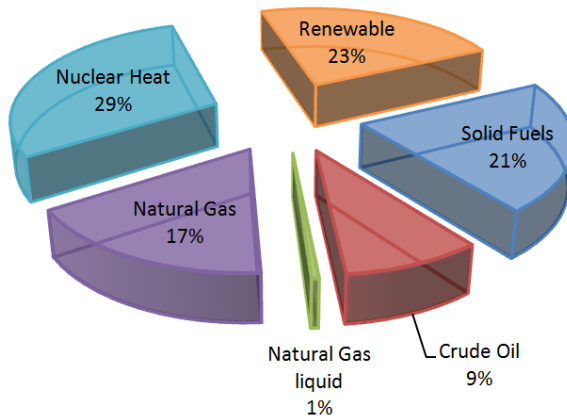
- Turbomachinery SMEs
 - ability on the Italian territory to access cost-effective HPC service
- EnginSoft
 - ability to offer its engineering competence in CFD applied to turbomachinery for the design of competitive products with high fidelity data → “ask to expert”
- CINECA
 - feedback on requirements for the Fortissimo Infrastructure
 - success story for promoting the project
 - business opportunity

RENEWABLE ENERGY

Business Relevance

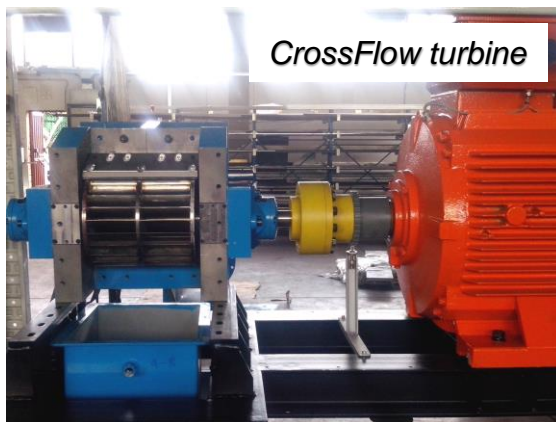
- Renewable energy plays a crucial role in reducing greenhouse gas emissions and other form of pollution
- Emerging markets in their industrialization path are increasing the energy demand

EU (28 countries) Primary production of energy by resource - Source: Eurostat



Business Relevance – Market

- Diversification of energy supply → Hydro power
- Why? In emerging markets new hydro plants or refurbishing old plants by means of new more efficient turbines and generators



SME – ZECO S.r.l.

- SME specialized in the construction of turbines for *hydroelectric power plants*
- From design to manufacturing process control
- Installation and after sales service



- More details:

- www.zeco.it
- *Riccardo Bergamin*
 - riccardo.bergamin@zeco.it

ZECO HYDROPOWER
Water to Wire Solutions

Zeco in East – Asia
3 April 2015
 Zeco wins a contract in France
1 April 2015
 Hydro 2014 – Cernobbio
3 October 2014
 France Hydro Electricité – Grenoble
3 October 2014

[ZECO turbines](#) [ZECO automation](#)

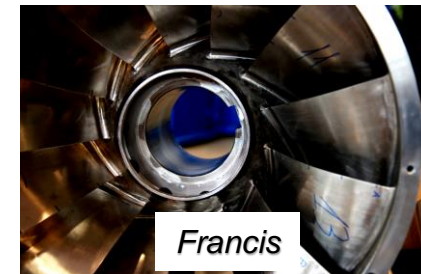
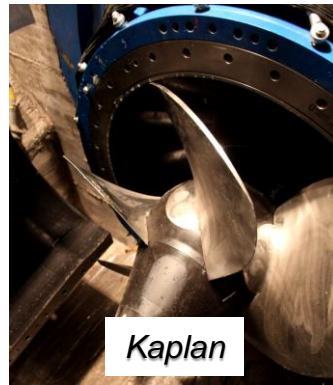
Zeco produces turbines for **hydraulic power plants**. From the production of **hydraulic profiles** to the fusions control, from the NC manufacturing to an accurate manual finish. Each phase is meticulously checked by quality control specialists. Zeco specializes in the production of different type of turbines: Pelton, Francis, Kaplan, Suihmanni, Kaplan.

Thanks to the **knowledge and experience** gained through the years, Zeco develops and installs the whole power plant electric system. From the planning to the realization of the control- and protection system. From developing **customized SCADA** systems for an auxiliary remote power plant management, to the supply of low and medium voltage.

Business Relevance – Turbines

- Nowadays, the turbine designer has to validate the plant performance in order to be competitive in the market, satisfying strict energy efficiency regulations

- Hydraulic Efficiency
- Cavitation
- Free surface flow
- Turbulence
- Blade loading
- Transient phenomena



Business Relevance – Why CFD

- Virtual prototyping allows:
 - Prevent undesirable behaviour
 - Evaluate peculiar aspects of the installations
 - Save money and time
 - Collect information on the cost-benefit balance between alternatives
- As a result of these factors, CFD is now an established industrial design tool

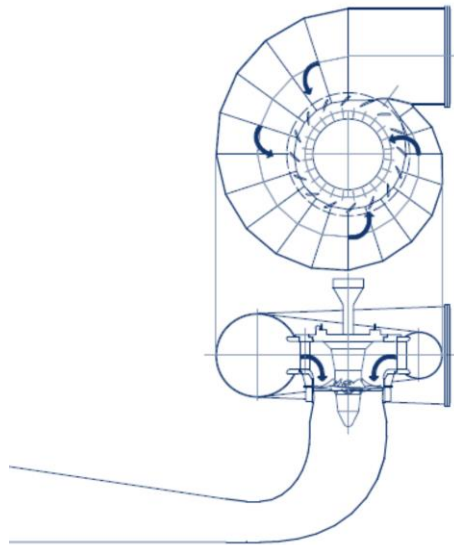


Business Relevance – Why HPC

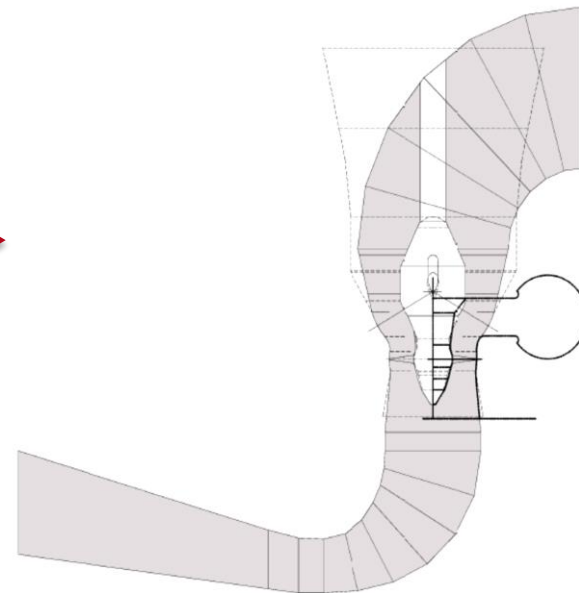
- High fidelity simulations are required for an accurate evaluation of the performance
- Tenths of design options must be tested for the same project in order to evaluate the different installation possibilities and then compete with the best efficient and cost-saving solutions
- The high fidelity approach is usually quite prohibitive for a typical Italian SMEs scenario where
 - a quite large number of simulations is required to verify the performance of each design
 - each simulation runs for a long run time (almost ~300h), operating on 8 parallel threads on Zeco systems
 - typical SMEs installations do not comprises more than a single solver license with 8 parallel threads, and this license cannot be blocked for a long period of time

Achievements

- Collection of user requirements for a typical turbine
- Definition of a new layout
 - Kaplan hydro turbine with axial flow distributor
 - geometry definition
 - operating conditions
 - comparison with a standard radial distribution



Typical Layout (radial)

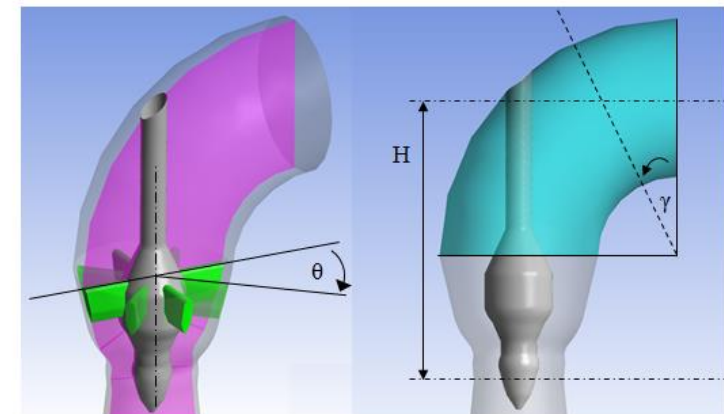
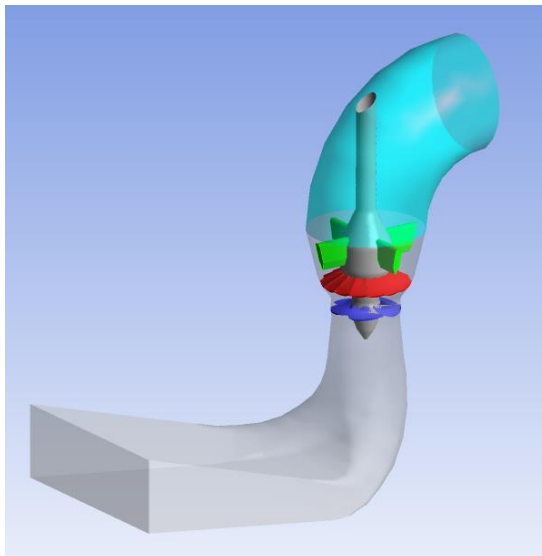
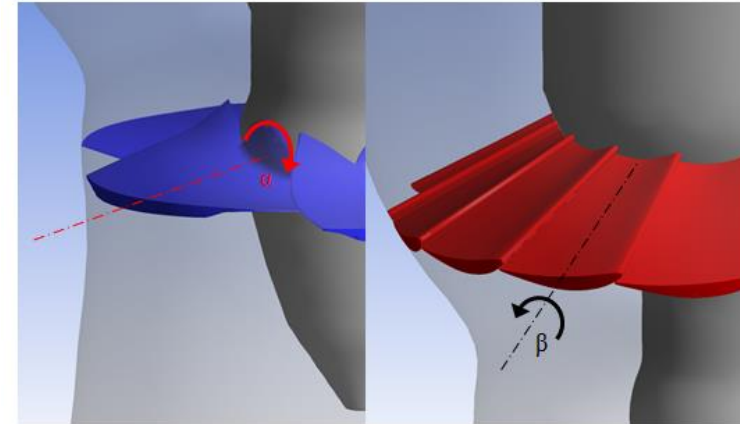


New Layout (axial)

Achievements

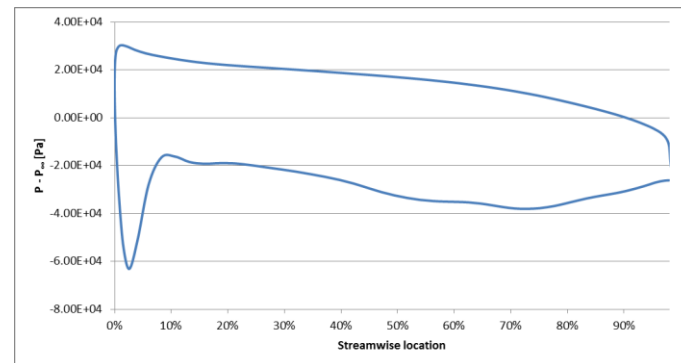
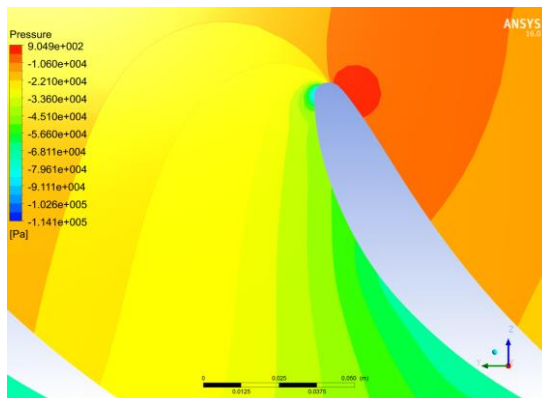
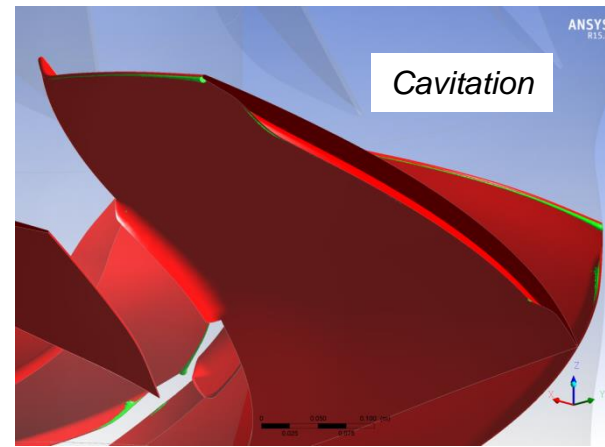
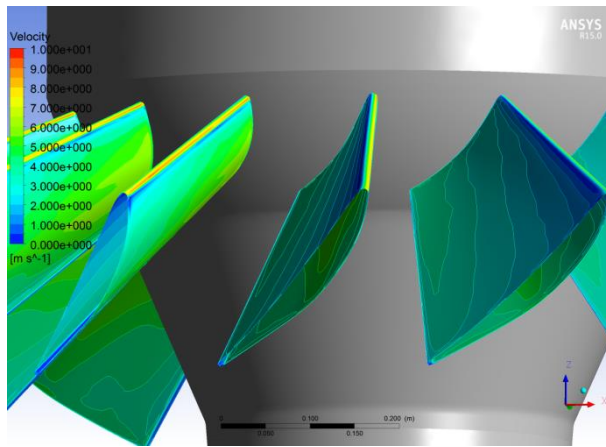
- Parametric definition of the CFD model

Parameter name	Symbol	Units
Rotor angle	α	degree
Stator angle	β	degree
Distributor blade position	θ	degree
Distributor inlet angle	γ	degree
Distributor inlet height	H	m



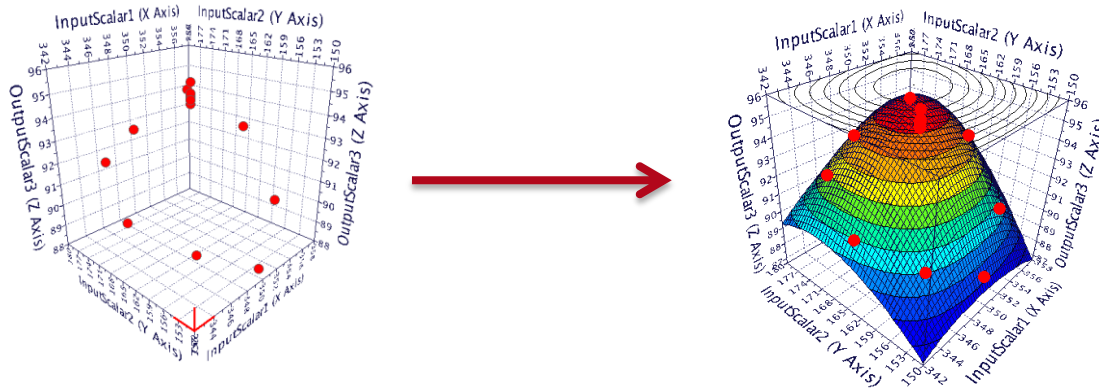
Achievements

- Implementation of the simulation process (completely automated pre-processing, solution and post-processing) on HPC infrastructure



Work in progress

- Definition of the Design of Experiment (DOE)
- Evaluation of the scalability of CFD simulations
- Relation between input & output variables
 - Response Surface Methodology
 - Identification of the best design and/or Pareto Front



Future Impacts

- ZECO S.r.l.
 - ability to access cost-effective HPC service for the optimization/development of new turbines
- EnginSoft
 - ability to offer its engineering competence in CFD applied to turbomachinery for the design of competitive products with high fidelity data → “ask to expert”
- CINECA
 - feedback on requirements for the Fortissimo Infrastructure
 - success story for promoting the project
 - business opportunity

THANK YOU FOR YOUR ATTENTION!